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INNOVATIVE ORBITAL SOLUTIONS

ORBITAL CUTTING



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ORBITAL CUTTING CC81

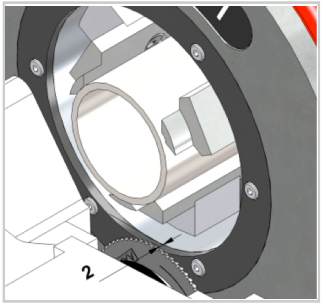


ø5 - ø78 mm
ø0,25 to ø3 "

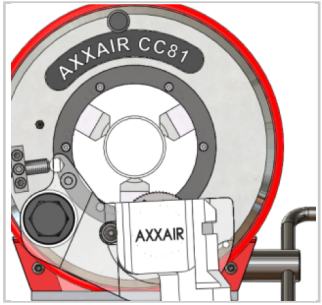
- Ø 0,25” to 3”: very **wide range** of use
- **Cutting precision:**
  - perpendicular cuts < 0.25 mm
  - seamless cutting

Weight:15 kg / 33 lbs (easy handling)

- Ideal for use at worksites



Blade-jaws distance of 2 mm
Limits vibration and distortion with thin and small-diameter tubes



Concentric clamping with 3 jaws in **stainless steel** to eliminate tube distortion



Worksite carry case



Adjustment via the speed changer

References	Motors	Accessories	Consumables
81M21 81M11	M21 : Metabo 230V mono Thickness < 7mm M11 : Metabo 120V mono Thickness < 7mm All motors are delivered in their individual case, including the necessary tools	CCSER1/CCSER2: simple/bearing stand	LS6872 : 1 to 3 mm LS6844 : 2 to 7 mm LS63100 : 0.7 to 1,5 mm CCLUP: lubricant

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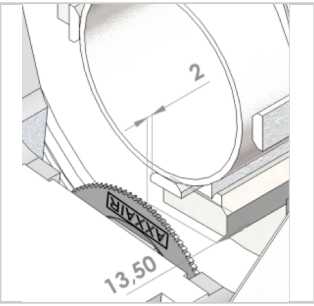
ORBITAL CUTTING CC121ECO



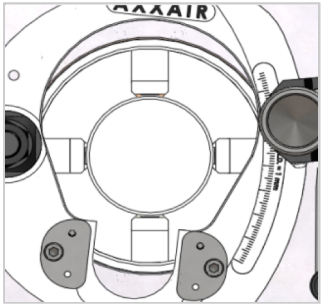
ø5 - ø121 mm
ø0,25 to ø4,5 "

- Basic **stainless steel** jaws Ø 1" to Ø 4,5" (24 to 121 mm)
- Included stainless steel auxiliary jaws Ø 0,25 to Ø 4,25" (5 to 108 mm)
- **Cutting precision**: perpendicular cuts < 0.25 mm
- Dual-output cutting motor with 2 blade positions for uptake

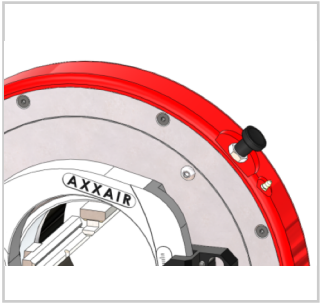
- **Weight**: 36 kg / 79 lbs (easy handling)



Blade-jaw distance of **2/13.5** mm
Limits vibration and tube distortion



Concentric clamping with 4 jaws in **stainless steel,** standard, to eliminate tube distortion



Penetration check feature: operator safety feature



Adjustment via the speed changer

References	Motors	Accessories	Consumables
121ECO2 121ECO1	MD21: Métabo 1010 W, 230V, Thickness < 7 mm MD11: Métabo 1010 W, 120V, Thickness < 7 mm All motors are delivered in their individual case, including the necessary tools	CCPS21: support feet CCBSB-001: bench with height adjustment - 1.5 m CCBSB-002: additional 1.5 m bench CCSER1/CCSER2: simple/bearing stand	LS6872 : 1 to 3 mm LS6844 : 2 to 7 mm LS63100 : 0.7 to 1,5 mm CCLUP: lubricant

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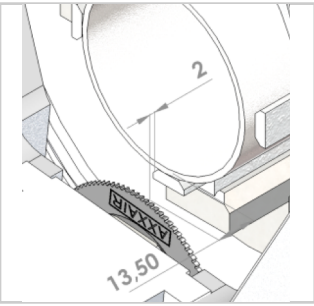
ORBITAL CUTTING CC121



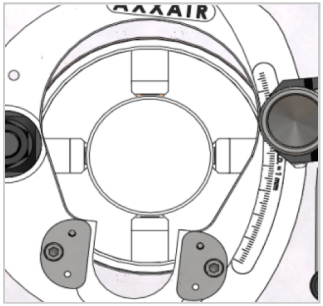
ø5 - ø121 mm
ø0,25 to ø4,5 "

- Basic **stainless steel** jaws Ø1"to Ø 4,5"(24 to 121 mm)
- Included stainless steel auxiliary jaws Ø 0,25 to Ø 4,25" (5 to 108 mm)
- **Cutting precision:** perpendicular cuts < 0.25 mm
- **Scalability:** May be transformed into a bevelling and orbital welding machine
- Dual-output cutting motor with 2 blade positions for uptake

- **Weight**: 37 kg / 82 lbs (easy handling)



Blade-jaw distance of 2/13.5 mm. Limits vibration and tube distortion



Concentric clamping with 4 jaws in **stainless steel,** standard, to eliminate tube distortion



Motors: slow, fast, pneumatic



Rotation handle as **standard**: extends blade life and optimizes cutting quality

References	Motors	Accessories	Consumables
121FS19 121FS29 121FS15 121FS25 121PD	Motor 230V, mono : FS29: Thickness inox <5mm FS25: Thickness Inox >5mm Motor 120V, mono : FS19: Thickness inox <5mm FS15: Thickness Inox >5mm MOPD: pneumatic 60 to 110 rpm, air flow rate 1500 l/min at 6 bar All motors are delivered in their individual case, including the necessary tools	CCPS21: support feet CCBSB-001: bench with height adjustment - 1.5 m CCBSB-002: additional 1.5 m bench CCSA21 : Pneumatic clamping for 121/171/221 and DC115-BM / DC221-BM SAEP-00 : electric rotation autoline 1CC21 to CC321 (120V - 230V) CCSER1/CCSER2: simple/bearing stand	LS6872 : 1 to 3 mm LS6844 : 2 to 7 mm LS8080: 1 to 3 mm LS8054: 2 to 7 mm LS8034 : 5 to 12 mm LS9038 : 5 to 15 mm LS63100 : 0.7 to 1,5 mm LC300 : Bevelling blade 30° LC375 : Bevelling blade 37,5° LCA9028A : Carbide saw blades for carbon steel only thick. 4 to 15mm CCLUH: lubricant

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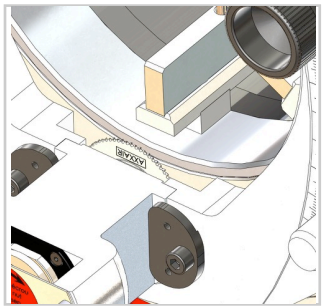
ORBITAL CUTTING CC171



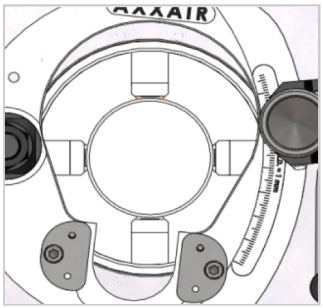
ø16 - ø170 mm
ø0,625 to ø6,625 "

- Basic **stainless steel** jaws Ø 2,75" to Ø 6,625" (70 to 170 mm)
- Included stainless steel auxiliary jaws Ø 0,625" to Ø 4,65" (16 to 118 mm)
- **Cutting precision**: perpendicular cutting <0.25 mm
- **Scalability**: may be transformed into a bevelling and orbital welding machine
- Dual-output cutting motor with 2 blade positions for uptake

- **Weight**: 44 kg / 97 lbs (easy handling)



Blade-jaw distance of 2/13.5 mm. Limits vibration and tube distortion



Concentric clamping with 4 jaws in **stainless steel,** standard, to eliminate tube distortion



Motors: slow, fast, pneumatic



Rotation handle as **standard**: extends blade life and optimizes cutting quality

References	Motors	Accessories	Consumables
171FS19 171FS29 171FS15 171FS25 171PD	Motor 230V, mono : FS29: Thickness inox <5mm FS25: Thickness Inox >5mm Motor 120V, mono : FS19: Thickness inox <5mm FS15: Thickness Inox >5mm MOPD: pneumatic 60 to 110 rpm, air flow rate 1500 l/min at 6 bar All motors are delivered in their individual case, including the necessary tools	CCPS21: support feet CCBSB-001: bench with height adjustment - 1.5 m CCBSB-002: additional 1.5 m bench CCSA21 : Pneumatic clamping for 121/171/221 and DC115-BM / DC221-BM SAEP-00 : electric rotation autoline 1CC21 to CC321 (120V - 230V) CCSER1/CCSER2: simple/bearing stand	LS6872 : 1 to 3 mm LS6844 : 2 to 7 mm LS8080: 1 to 3 mm LS8054: 2 to 7 mm LS8034 : 5 to 12 mm LS9038 : 5 to 15 mm LS63100 : 0.7 to 1,5 mm LC300 : Bevelling blade 30° LC375 : Bevelling blade 37,5° LCA9028A : Carbide saw blades for carbon steel only thick. 4 to 15mm CCLUH: lubricant

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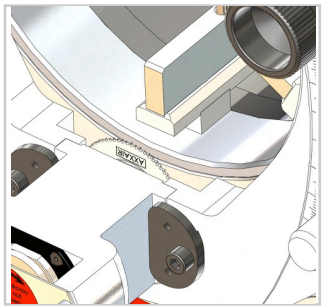
ORBITAL CUTTING CC221



ø59 - ø225 mm
ø2 to ø8,625 "

- Basic **stainless steel** jaws Ø 4,55" to 8,625" (Ø 116 to Ø 225 mm)
- Included stainless steel auxiliary jaws Ø 2" to Ø 6,65" (Ø 59 to Ø 169 mm)
- **Cutting precision**: perpendicular cutting <0.25 mm
- Dual-output cutting motor with 2 blade positions for uptake
- **Scalability**: may be transformed into a bevelling and orbital welding machine

- **Weight**: 51 kg / 112 lbs (easy handling)



Optimized Blade-jaws distance
Limits vibration and tube distortion



Concentric clamping with 6 jaws in **stainless steel,** standard, to eliminate tube distortion



Motors: slow, fast, pneumatic



Rotation handle as **standard**: extends blade life and optimizes cutting quality

References	Motors	Accessories	Consumables
221FS19 221FS29 221FS15 221FS25 221PD	Motor 230V, mono : FS29: Thickness inox <5mm FS25: Thickness Inox >5mm Motor 120V, mono : FS19: Thickness inox <5mm FS15: Thickness Inox >5mm MOPD: pneumatic 60 to 110 rpm, air flow rate 1500 l/min at 6 bar All motors are delivered in their individual case, including the necessary tools	CCPS21: support feet CCBSB-001: bench with height adjustment - 1.5 m CCBSB-002: additional 1.5 m bench CCSA21 : Pneumatic clamping for 121/171/221 and DC115-BM / DC221-BM SAEP-00 : electric rotation autoline 1CC21 to CC321 (120V - 230V) CCSER1/CCSER2: simple/bearing stand	LS6872 : 1 to 3 mm LS6844 : 2 to 7 mm LS8080: 1 to 3 mm LS8054: 2 to 7 mm LS8034 : 5 to 12 mm LS9038 : 5 to 15 mm LS63100 : 0.7 to 1,5 mm LCA9028A : Carbide saw blades for carbon steel only thick. 4 to 15mm CCLUH: lubricant

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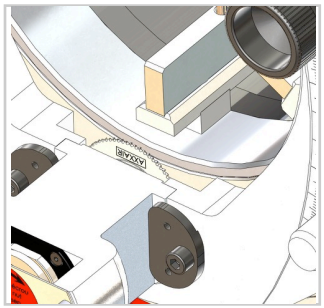
ORBITAL CUTTING CC321



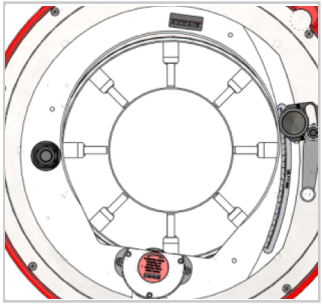
ø140 - ø330 mm
ø5,5 to ø12,75 "

- Basic **stainless steel** jaws Ø8,5" to 12,75"(Ø216 to Ø 330 mm)
- Included stainless steel auxiliary jaws Ø5,5" to Ø 10" (Ø 140 to Ø 256 mm)
- **Cutting precision**: perpendicular cutting < 0.25 mm
- Dual-output cutting motor with 2 blade positions for uptake
- **Scalability**: may be transformed into a bevelling and orbital welding machine • Lifting eye

- **Weight**: 73 kg / 161 lbs (easy handling)



Optimiszed blade-jaws distance
Limits vibration and tube distortion



Concentric clamping with 8 jaws in **stainless steel,** standard, to eliminate tube distortion



Motors: slow, fast, pneumatic



Rotation handle as **standard**: extends blade life and optimizes cutting quality

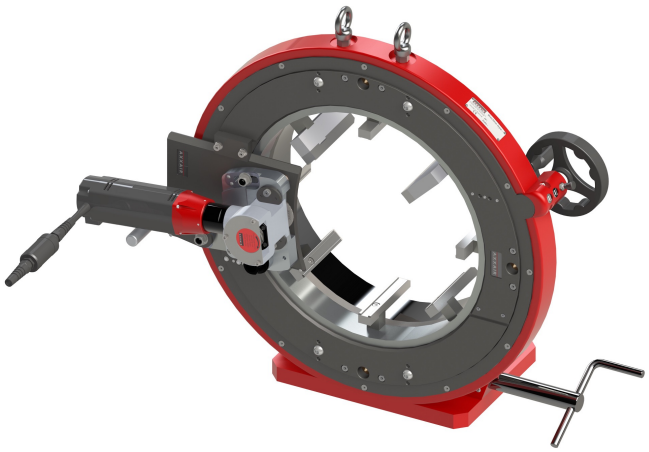
References	Motors	Accessories	Consumables
321FS29 321FS19 321FS25 321FS15 321PD	Motor 230V, mono : FS29: Thickness Inox <5mm FS25: Thickness Inox >5mm Motor 120V, mono : FS19: Thickness Inox <5mm FS15: Thickness Inox >5mm MOPD: pneumatic 60 to 110 rpm, air flow rate 1500 l/min at 6 bar All motors are delivered in their individual case, including the necessary tools	CCPS21: support feet CCBSB-001: bench with height adjustment - 1.5 m CCBSB-002: additional 1.5 m bench SAEP-00 : electric rotation autoline 1CC21 to CC321 (120V - 230V) CCSER1/CCSER2: simple/bearing stand	LS6872 : 1 to 3 mm LS6844 : 2 to 7 mm LS8080: 1 to 3 mm LS8054: 2 to 7 mm LS8034 : 5 to 12 mm LS9038 : 5 to 15 mm LCA9028A : Carbide saw blades for carbon steel only thick. 4 to 15mm CCLUH: lubricant

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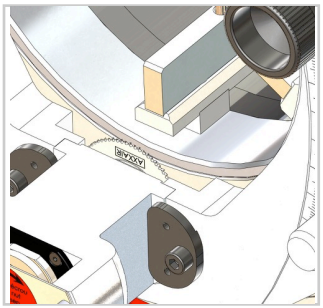
ORBITAL CUTTING CC421



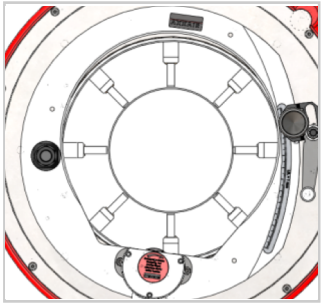
ø212 - ø422 mm
ø8.625 to ø 16"

- Basic **stainless steel** jaws Ø 12” to 16”(Ø 350 to Ø 420 mm)
- Included stainless steel auxiliary jaws Ø 8,625” to 12,75” (Ø 212 to Ø 352 mm)
- **Cutting precision**: perpendicular cutting <0.4 mm
- Dual-output cutting motor with 2 blade positions for uptake
- Lifting eye

- **Weight**: 186 kg / 410 lbs



Optimiszed blade-jaws distance
Limits vibration and tube distortion



Concentric clamping with 8 jaws in **stainless steel,** standard, to eliminate tube distortion



Motors: electric and pneumatic



Rotation handle as **standard**: extends blade life and optimizes cutting quality

References	Motors	Accessories	Consumables
421FS15 421FS19 421FS25 421FS29 421PD	Motor 230V, mono : FS29: Thickness Inox <5mm FS25: Thickness Inox >5mm Motor 120V, mono : FS19: Thickness Inox <5mm FS15: Thickness Inox >5mm MOPD: pneumatic 60 to 110 rpm, air flow rate 1500 l/min at 6 bar All motors are delivered in their individual case, including the necessary tools	SAEP-000 : electric rotation autoline CC421 to CC721 (120V - 230V) On demand CCBSB2-003 : Adjustable height table table for 421/521 and 721 CCBSB2-004 : Support bench - 1,5m module for 421 / 521 and 721 CCBSB2-005 : Connection kit for bench CCBSB2	LS6872 : 1 to 3 mm LS6844 : 2 to 7 mm LS8080: 1 to 3 mm LS8054: 2 to 7 mm LS8034 : 5 to 12 mm LS9038 : 5 to 15 mm LCA9028A : Carbide saw blades for carbon steel only thick. 4 to 15mm CCLUH: lubricant

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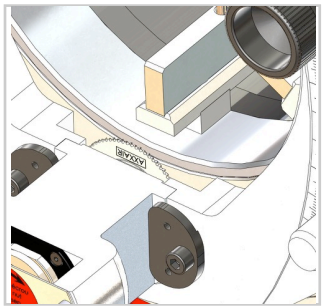
ORBITAL CUTTING CC521



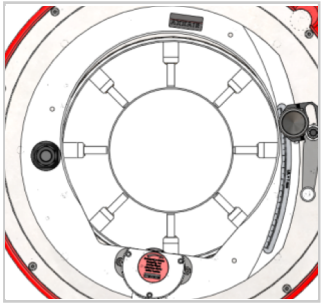
ø312 - ø522 mm
ø12.75 to ø20 "

- Basic **stainless steel** jaws Ø 15,5" to 20" (Ø 450 to Ø 522 mm)
- Included stainless steel auxiliary jaws Ø 12,75" to 15,5" (Ø 312 to Ø 452 mm)
- **Cutting precision:** perpendicular cuts < 0.4 mm
- Dual-output cutting motor with 2 blade positions for uptake
- Lifting eye

- **Weight**: 223 kg / 492 lbs



Optimiszed blade-jaws distance
Limits vibration and tube distortion



Concentric clamping with 8 jaws in **stainless steel,** standard, to eliminate tube distortion



Motors: electric and pneumatic



Rotation handle as **standard**: extends blade life and optimizes cutting quality

References	Motors	Accessories	Consumables
521FS15 521FS19 521FS25 521FS29 521PD	Motor 230V, mono : FS29: Thickness Inox <5mm FS25: Thickness Inox >5mm Motor 120V, mono : FS19: Thickness Inox <5mm FS15: Thickness Inox >5mm MOPD: pneumatic 60 to 110 rpm, air flow rate 1500 l/min at 6 bar All motors are delivered in their individual case, including the necessary tools	SAEP-000 : electric rotation autoline CC421 to CC721 (120V - 230V) On demand CCBSB2-003 : Adjustable height table table for 421/521 and 721 CCBSB2-004 : Support bench - 1,5m module for 421 / 521 and 721 CCBSB2-005 : Connection kit for bench CCBSB2	LS6872 : 1 to 3 mm LS6844 : 2 to 7 mm LS8080: 1 to 3 mm LS8054: 2 to 7 mm LS8034 : 5 to 12 mm LS9038 : 5 to 15 mm LCA9028A : Carbide saw blades for carbon steel only thick. 4 to 15mm CCLUH: lubricant

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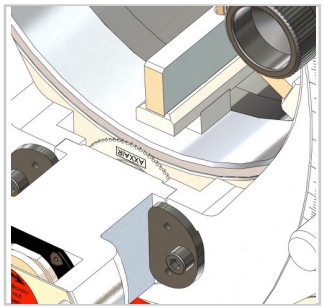
ORBITAL CUTTING CC721



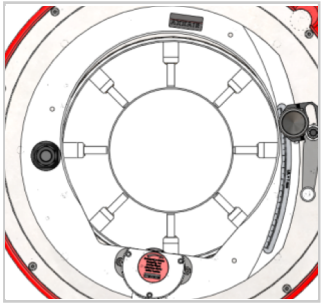
ø447 - ø725 mm
ø18 to ø28 "

- Basic **stainless steel** jaws Ø18" to Ø 28"(Ø653 to Ø 725 mm)
-Included stainless steel auxiliary jaws Ø 12,75" to 18" (Ø 447 to Ø 654 mm)
- **Cutting precision**: perpendicular cutting < 0.4 mm
- Lifting eye

- **Weight**: 256 kg / 564 lbs



Optimiszed blade-jaws distance
Limits vibration and tube distortion



Concentric clamping with 8 jaws in **stainless steel,** standard, to eliminate tube distortion



Motors: electric and pneumatic



Rotation handle as **standard**: extends blade life and optimizes cutting quality

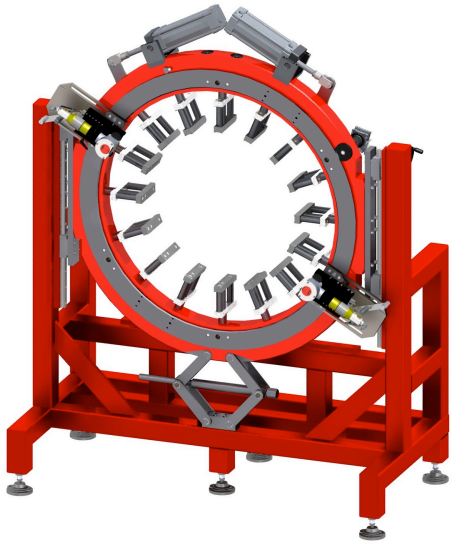
References	Motors	Accessories	Consumables
721FS15 721FS19 721FS25 721FS29 721PD	Motor 230V, mono : FS29: Thickness Inox <5mm FS25: Thickness Inox >5mm Motor 120V, mono : FS19: Thickness Inox <5mm FS15: Thickness Inox >5mm MOPD: pneumatic 60 to 110 rpm, air flow rate 1500 l/min at 6 bar All motors are delivered in their individual case, including the necessary tools	SAEP-000 : electric rotation autoline CC421 to CC721 (120V - 230V) On demand CCBSB2-003 : Adjustable height table table for 421/521 and 721 CCBSB2-004 : Support bench - 1,5m module for 421 / 521 and 721 CCBSB2-005 : Connection kit for bench CCBSB2	LS6872 : 1 to 3 mm LS6844 : 2 to 7 mm LS8080: 1 to 3 mm LS8054: 2 to 7 mm LS8034 : 5 to 12 mm LS9038 : 5 to 15 mm LCA9028A : Carbide saw blades for carbon steel only thick. 4 to 15mm CCLUH: lubricant

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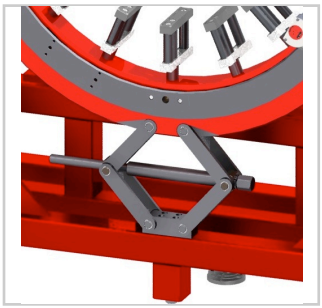
INNOVATIVE ORBITAL SOLUTIONS

ORBITAL CUTTING CC1100

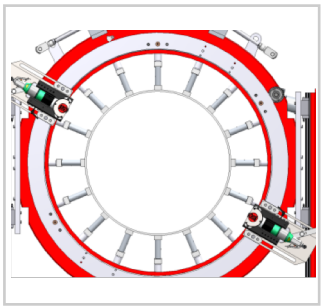


ø711 - ø1016 mm
ø28 to ø40

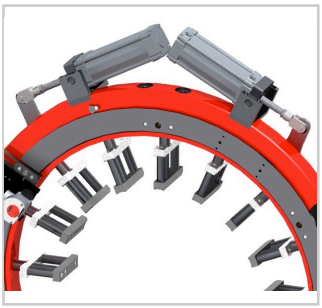
- Basic **stainless steel** jawsØ 28”to 40”(Ø711 to Ø1016 mm)
- Cutting precision: perpendicular cuts < 0.4 mm
- **Weight**: 900 kg / 1984 lbs



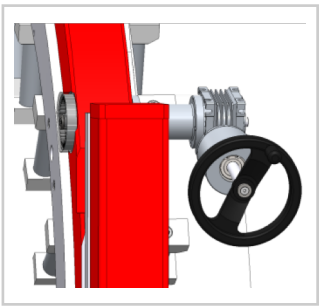
Machine height adjustment machine



Concentric clamping with **16 jaws in stainless steel,** standard, to eliminate distortion of thin tubes



Automatic pneumatic clamping



Rotation handle as standard: extends blade life and optimizes cutting quality

References	Motors	Accessories	Consumables
1100PD	MOPD: pneumatic 60 to 110 rpm, air flow rate 1500 l/min at 6 bar All motors are delivered in their individual case, including the necessary tools	On request	LS6872 : 1 to 3 mm LS6844 : 2 to 7 mm LS8080: 1 to 3 mm LS8054: 2 to 7 mm LS8034 : 5 to 12 mm LS9038 : 5 to 15 mm LCA9028A : Carbide saw blades for carbon steel only thick. 4 to 15mm CCLUH: lubricant

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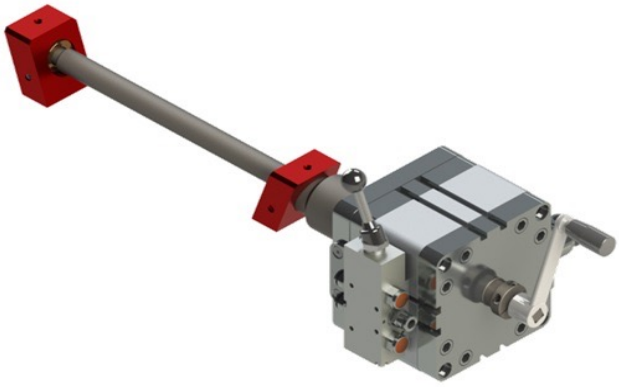
FS XX



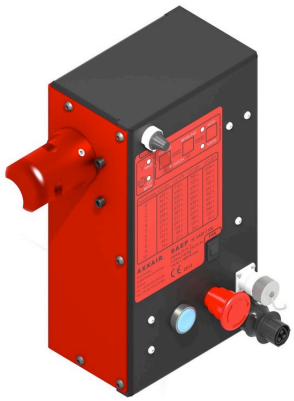
GA10 -X - XX



MOPD



CCSA21



SAEP-xxx

Accessories	Cutting motors	Bevelling motors
SAEP-00 : electric rotation autoline 1CC21 to CC321 (120V - 230V) SAEP-000 : electric rotation autoline CC421 to CC721(120V - 230V) CCSA21 : Pneumatic clamping for 121/171/221 and DC115-BM / DC221-BM	Cutting motor 230V mono : FS29 : Thickness Inox < 5 mm FS25 : Thickness Inox > 5 mm Cutting motor 120V mono : FS19 : Thickness Inox < 5 mm FS15 : Thickness Inox > 5 mm MOPD: pneumatic motor All motors are delivered in their individual case, including the necessary tools	Carbure motor 230V with protection : GA10-2-120: for 121 GA10-2-170: for 171 GA10-2-220: for 221 GA10-2-320: for 321 Carbure motor 120V with protection : GA10-1-120: for 121 GA10-1-170: for 171 GA10-1-220: for 221 GA10-1-320: for 321 GA15S-220 : 230V -1800W GA15S-110 : 120V -1800W All motors are delivered in their individual case, including the necessary tools

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CC121ECO - > CC321



CCBSB-001



CCBSB-002

CC421 - > CC721



CCBSB2-003



CCBSB2-004



CCBSB2-005



CCBSB2-004



CCPS21



CCSER1



CCSER2

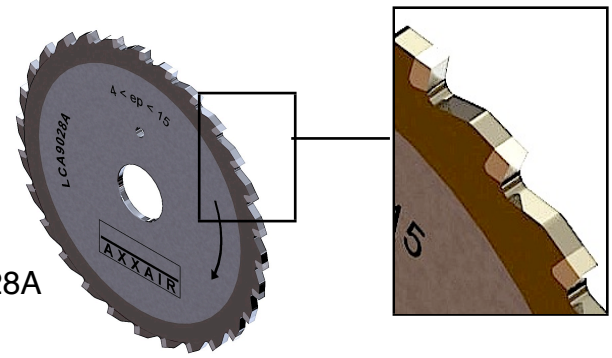
Accessories

CCBSB-001: bench with height adjustment - 1.5 m - CC121ECO -> CC321
CCBSB-002: additional 1.5 m bench - CC121ECO -> CC321

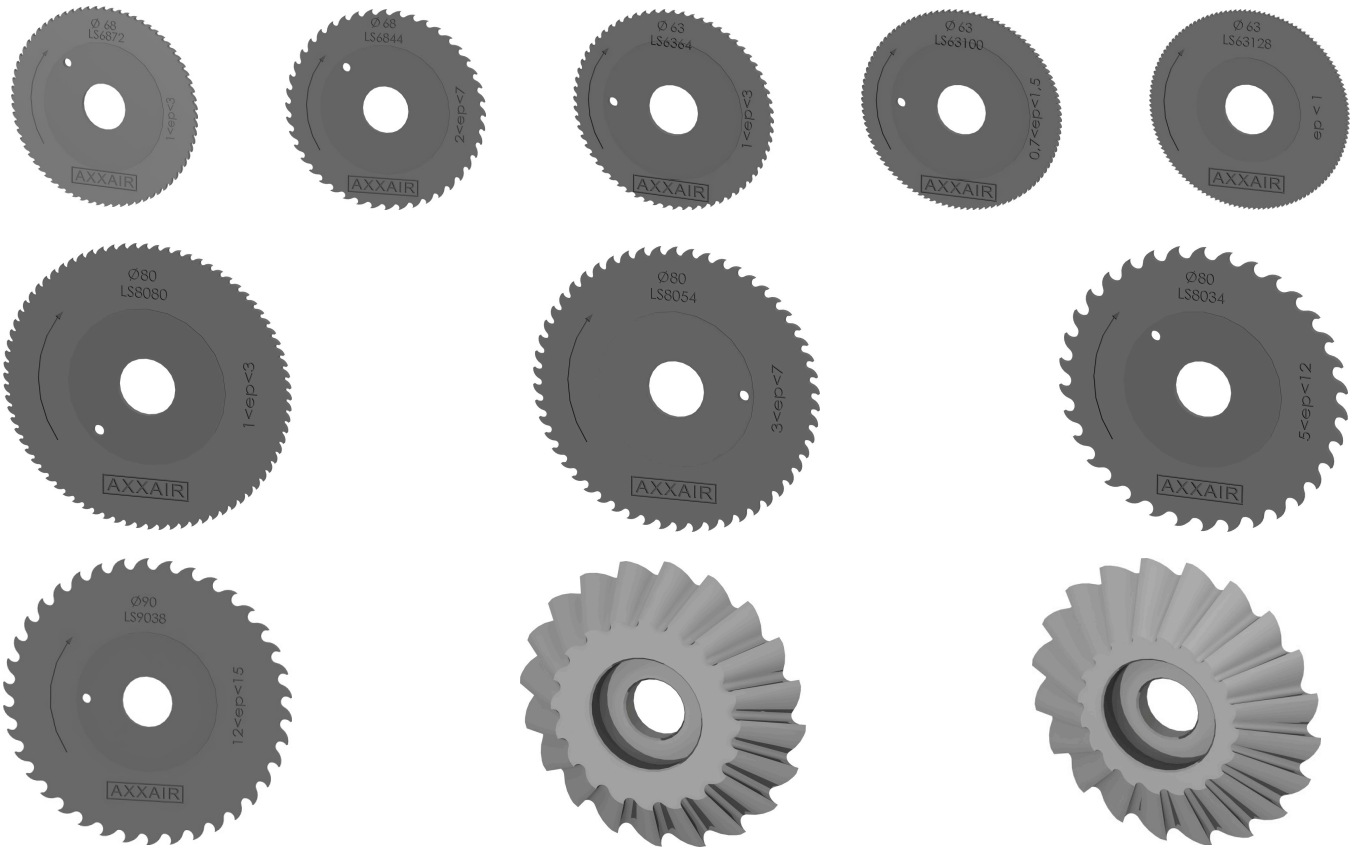
CCPS21: support feet - CC121ECO -> CC321
CCSER1/CCSER2: simple/bearing stand

On demand
CCBSB2-003 : Adjustable height table table for 421/521 and 721
CCBSB2-004 : Support bench - 1,5m module for 421 / 521 and 721
CCBSB2-005 : Connection kit for bench CCBSB2

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LCA9028A



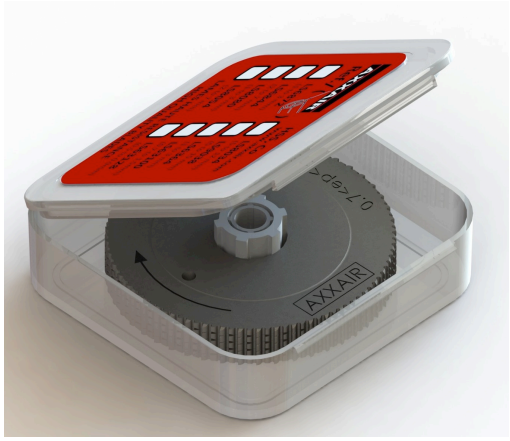
LC375

LC300

Blades

Sold in boxes of 5 :
LS63128 : from 0,5 to 0,9 mm
LS63100 : from 0,7 to 1,5 mm
LS6364 : from 1 to 3 mm
LS6872 : from 1 to 3 mm
LS6844 : from 2 to 7 mm
LS8034 : from 5 to 12 mm
LS8054 : from 2 to 7 mm
LS8080 : from 1 to 3 mm
LS9038 : from 5 to 15 mm

Sold singly :
LC300 : 30° bevelling blade
LC375 : 37.5° bevelling blade
LCA9028A : 4 to 15 mm thickness carbide cutting blade (carbon steel only)



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CCLUH - 250ml

PREPARATION :

Chemical nature Product manufactured with highly refined mineral oils containing less than 3% PAH according to IP 346 method

Substances presenting a health hazard	EC No.	CAS No.	Content	Symbol(s)	R-phrases
Distillates (petroleum), hydrotreated heavy naphthenic	265-155-0	64742-52-5	<50 %	-	
Chlorinated paraffin, C14-C28	264-150-0	63449-39-8	<50 %	-	

SEE SECTION 16 FOR EXPLANATIONS OF R-PHRASES

Composition comments Dangerous impurities:
None known under normal use conditions.

Risk phrases None
Safety phrases None
Other Safety data sheet available for professional user on request.

Ingrédients dangereux: PETROLEUM PARAFFIN WAX 15-30%
- PARAFFINIC MINERAL OIL 5-15%

EINECS: 265-096-0 CAS: 64741-95-3

Symboles des risques: Aucun danger important.
Phrases R: Aucun
Phrases S: Aucun



CCLUP - 250 ml

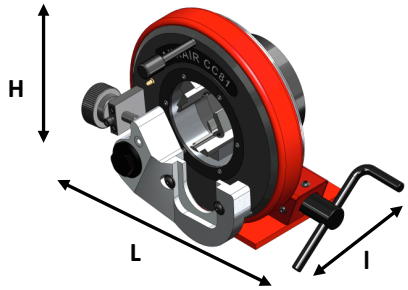
Lubricants

CCLUH: hi-performance liquid lubricant

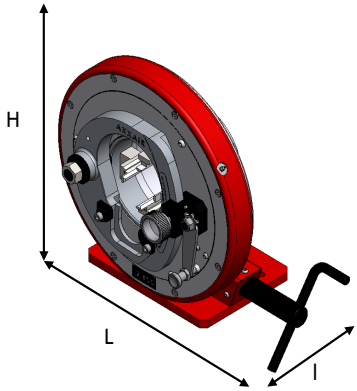
CCLUP: paste lubricant for use with M21 / M11 and 121ECO 1 / 121ECO 2

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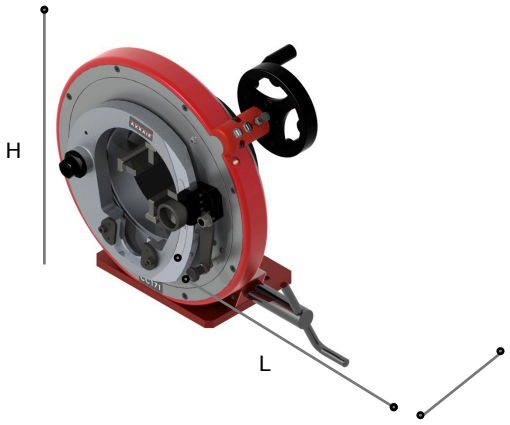
Dimensions



	Ø min	Ø max	Ep mm	H x L x l Mm	
CC81	5 mm 1/16''	78 mm 2½''	0.5 à 7	263x346x236	15 kg



	Ø min	Ø max	Ep mm	H x L x l Mm	
CC121ECO	5 mm 1/16''	121 mm 4.5''	0.5 à 7	432x520x297	36 kg

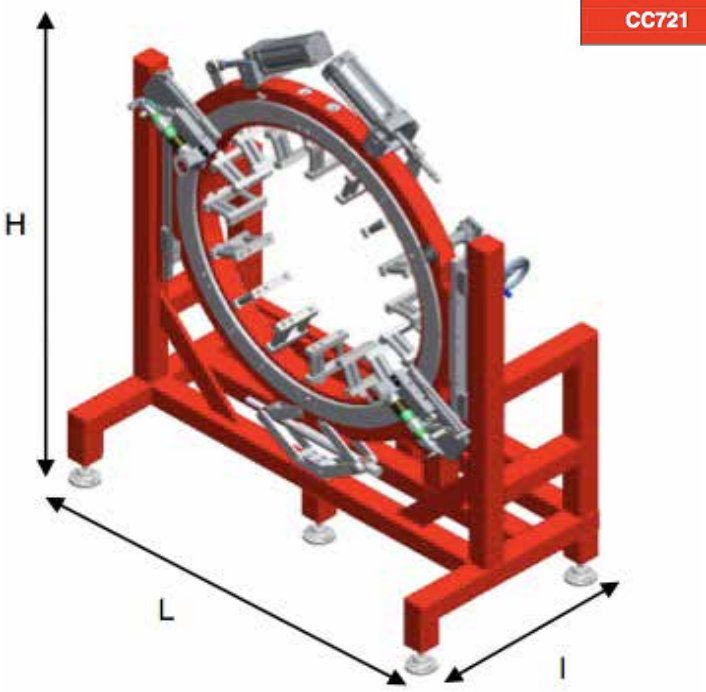


	Ø min	Ø max	Ep mm	H x L x l Mm	
CC121	5 mm 1/16''	121 mm 4.5''	0.7 à 15	432x520x297	37 kg
CC171	16 mm 3/8''	170 mm 6''	0.7 à 15	474x545x297	44 kg
CC221	59 mm 2''	225 mm 8''	1 à 15	515x570x320	51 kg
CC321	140 mm 5''	330mm 12''	1.5 à 15	674x636x320	73 kg

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	Ø min	Ø max	Ep mm	H x L x l mm	
CC421	212 mm 8''	422 mm 16''	1.5 à 15	738x838x387	176kg
CC521	312 mm 12''	522 mm 20''	1.5 à 15	838x889x387	200kg
CC721	447 mm 18"	725 mm 28"	1.5 à 15	1039x1079x387	245kg



	Ø min	Ø max	Ep mm	L x l x H mm	
CC1100	711.2 mm	1016 mm	6 mm	1890x975x2400	1100 kg

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